

Work Order ID 66514

Monday, February 28, 2011 11:58:35 AM



Page 1

Item ID: D204-618-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step

Start Date: 2/17/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 2/18/2011 Req'd Qty: 1.00



Customer: CU-DAR001

Reference: RMA RA111152 - RETURN

Run Start



Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
100	

100 0.00



DC
Document Control

Memo
PAPERWORK

0.00

Handwritten: Jdr BG 1603-01

110 0.00



QC
Quality Control

Memo
INSPECT RA111152

0.00

Handwritten: Sulo2/22
B 47895

Handwritten: 80

120 0.00



Packaging
Packaging

Memo
RE-BAG ALL PARTS A/R

0.00

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D204-618-011	CHG	CHG002		
DESC.	Heli-Access-Step	STC	SH91-40		
LOT	B47895	STC	SR00505NY		
MODEL	Bell 204	STC			
MADE IN CANADA					
D2729-1					

Handwritten: 64/3/11

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Customer: CU-DAR001

Reference: RMA RA111152

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC4- 100% Inspect kits for completeness

0.00

11/03/01

QC

Memo

0.00

Quality Control

140

0.00

Packaging

0.00

Packaging

Memo

REPACKAGE PER PPP
USING NEW B/N
NEW PAPERWORK AND LABELS REQ'D

CHG002

11/3/04

150

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

11/03/04

11-03-2

Picklist Print

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Page 1

Work Order ID: 66514



Parent Item: D204-618-011



Parent Item Name: Heli-Access-Step

Start Date: 2/17/2011

Required Date: 2/18/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:D Add GGH Number 06-05-18 JLM
IPP REV E fixed eyebolt issue 07.06.26 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D204-618-011		Manufactured	No				Each	5.0000		1			

Heli-Access-Step

Location

Loc Qty

Loc Code

FG061

5

34979

1

46819

4

47845